

Sub E1  
D1 material which are intimately blended, a quantity of glass deposited representing more than 40% by weight of the total quantity of material deposited in a form of glass threads and of organic material, and the other layer is a strip of fabric formed by glass threads of which at least a portion thereof are commingled threads consisting of glass filaments and of filaments of thermoplastic organic material[.];

[-] transferring this glass threads-organic material combination into a number of zones where [the] said combination is heated, compressed and cooled, the heating [and/or] and the cooling of [the] said combination being simultaneously accompanied by its compression[.];  
and

[-] cutting up [the] said combination in a form of sheets or in winding it onto a rotating drum.

D2 Sub E2  
6. (Twice Amended) Process according to Claim 1, characterized in that said [one] other layer is exclusively made up of continuous threads.

D3 Sub E3  
14. (Twice Amended) Device for manufacturing a composite product obtained by associating glass threads and a thermoplastic organic material in a filamentary state, comprising:

a storage device for windings of commingled threads[.];

a conveyor onto which the commingled threads are deposited in the form of strips of fabric, [and] of continuous threads and[, optionally,] of chopped threads[, upstream of the said conveyor];

a first device disposed upstream of said conveyor and provided with a small barrel supporting at least two rolls of fabric[, above the conveyor];